



Overview



Positive controlled weft insertion



Shines with maximum economy



Saves 10 tons of CO². and 5 tons of steel per machine



Extra wide weaving machine



No yarn waste at salvedge



Highest weft insertion on projectile machines (up to 1600 m/min)



Smallest Shed



Specification Options

Machine

- 1, 2 or 4 colours
- 1 18 harness drives
- Eeccentric device EP 10 or 14
- Shed formation EP or SP up to 18 (Stäubli 2665)
- 1 or 2 whip rollers / deflecting rollers or warp tensioner
- Let off device electric SU/FA
- Upper warp beam possible
- Warp beam diameter up to 1100mm
- Take up drive mechanic or electric
- 1-6 contact bars
- Guide teeth block or single
- Automatic pick finding device
- Automatic shed formation device
- Projectile brake
- Cadenz lubrification

Accessories

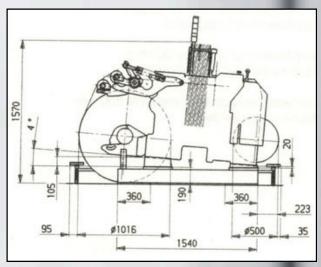
- Warp beams light up to heavy duty
- Droppers
- Heddles
- Harness frames
- Batch winder
- Accumulators

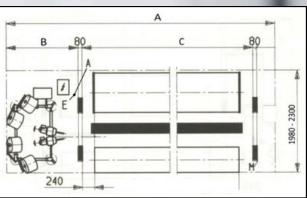


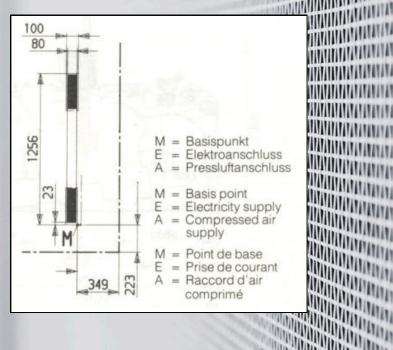


Layout

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Nominal Width [cm]	A	В	С	
430	6810 7060 mm	1480 mm	4790 mm	
460	7220 7470 mm	1480 mm	5172 mm	
540	7960 8210 mm	1480 mm	5930 mm	
670	9320 9510 mm	1480 mm	7200 mm	
760	10220 10410 mm	1480 mm	8100 mm	

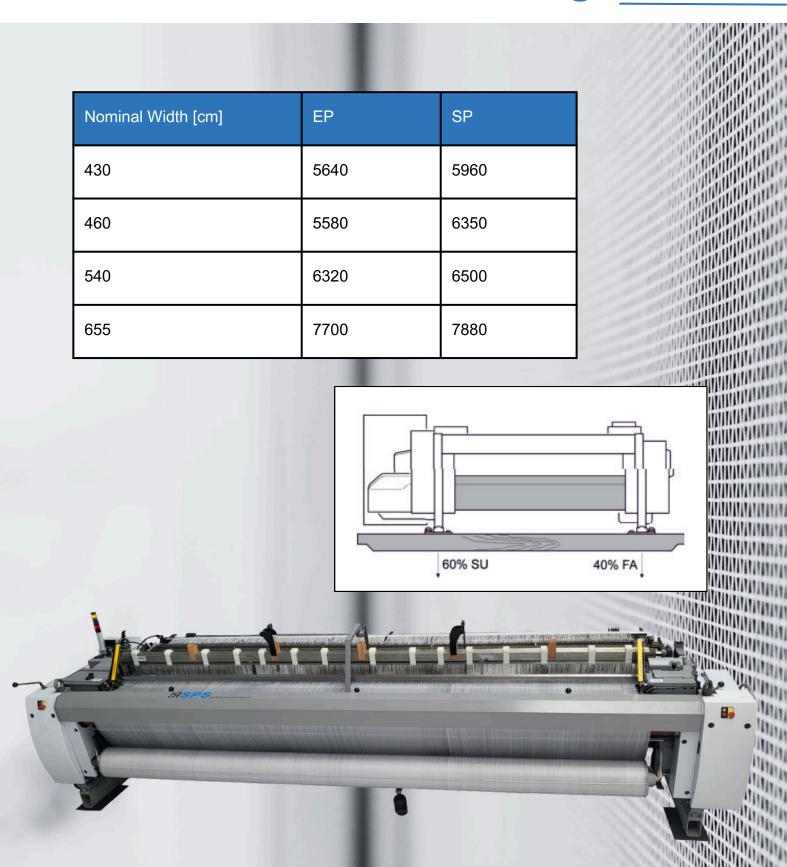








Weight





Description

Phoenix P 460 N 4 EP D12 R

Raw Materials

- B Cotton
- S Synthetics (filament yarns)
- W Wool
- P Polypropylene

Nominal Machine width (cm)

430, 460, 540, 670, 760

Design

N Low build weaving machine (without healdframe superstructure)

Weft colours -

- 2 two-weft colour, pick sequence control with electronically controlled magnet
- 4 four-weft colours with electronic pick sequence controlS

Shedding

- EP positive tappet motion max. 14 heald frames
- SP positive dobby, electronically

Projectile Circuit

D1

- D12 steel projectile with small cross-sectional area and large clamp
- D2 steel projectile with large cross section area for heavy yarns

Supplementary Equipment

- R equipment for weaving heavy fabrics (up to 7.000 N per m fabric)
- R2 equipment for weaving heavy and dense fabrics (up to 10.000 N per m fabric)
- R3 equipment for weaving extremely heavy and dense fabrics (up to 15.000 N per m fabric)
- R4 equipment for weaving extremely heavy and dense fabrics (up to 20.000 N per m fabric)



Our Services

For Your Weaving Operations









CEOs Paul Horstmann & Thomas Huber

Our customers are our priority.

Since 2010, IQ-SPS GmbH is your competent and reliable partner for projectile weaving machines.

But it is not only machinery that we offer, we will also assist you with our wide variety of services such as trainings, consulting and our fast and reliable spare parts service — worldwide.



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